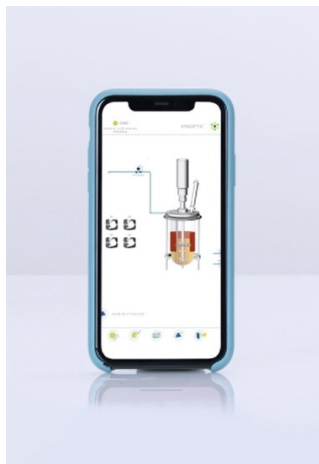


# ONE

BENCHTOP  
AUTOCLAVABLE  
FERMENTER  
BIOREACTOR





# ONE

The system consists of 2L autoclavable fermenter/bioreactor (total volume), single wall glass vessel, bench-top, pre-assembled unit, supplied with all necessary tubes, valves and instruments, automation, control panel (software license).  
The system is designed for aerobic and anaerobic cultivations/ fermentations, closed aseptic operations.

## No one like the One

Integrated wifi connection  
Fully automated  
Accurate stirring, temperature, pH and oxygen controls  
Precise feedings via peristaltic pumps  
Multiple use available up to 24 units managed in parallel

## Applications



Process development and optimization



Education



Basic Research



Scale up and scale-down studies



Small production

- Rushton, Pitched Blade or Marine impellers
- Toro or Sintered sparger

- Single-wall borosilicate glass vessel, with thermoregulation performed through heating blanket and cooling finger.

- Measurements and control options included: stirring, temperature, pH, dO<sub>2</sub>
- Suitable for batch, fed-batch and continuous processes



- Gas control through TMFC

- Accurate and powerful rpm control, from 1 to 1900 rpm

- Modbus digital sensors reduce background noise and guarantee quick response time.

- Compact stainless-steel PCS equipped with 4 Watson Marlow peristaltic pumps

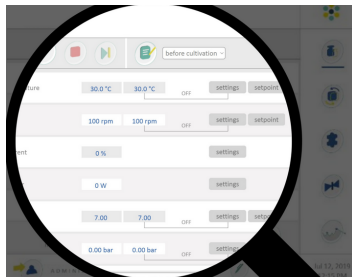


- Connectivity and data exchange via in-built WiFi system

- Multiple use available up to 24 units managed in parallel

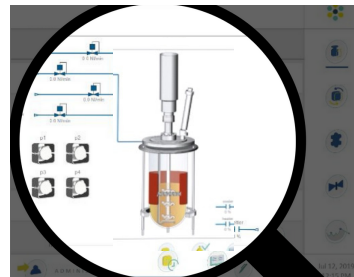
# Leonardo

Innovative SCADA software LEONARDO:  
a smart and user-friendly controller designed to provide a high level  
of automated management of the fermentation/cultivation  
processes.  
Multiple use available up to 24 units managed in parallel



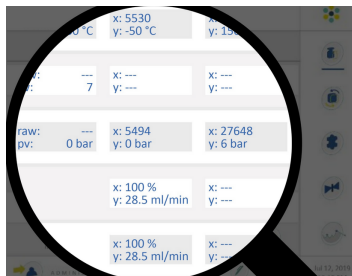
## Workflow

- custom phase manager
- parallel visualization
- cascade settings
- peristaltic pumps function assignable from software



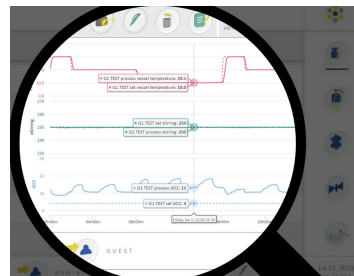
## Synoptic

- real time 3D view
- parallel control
- manual control



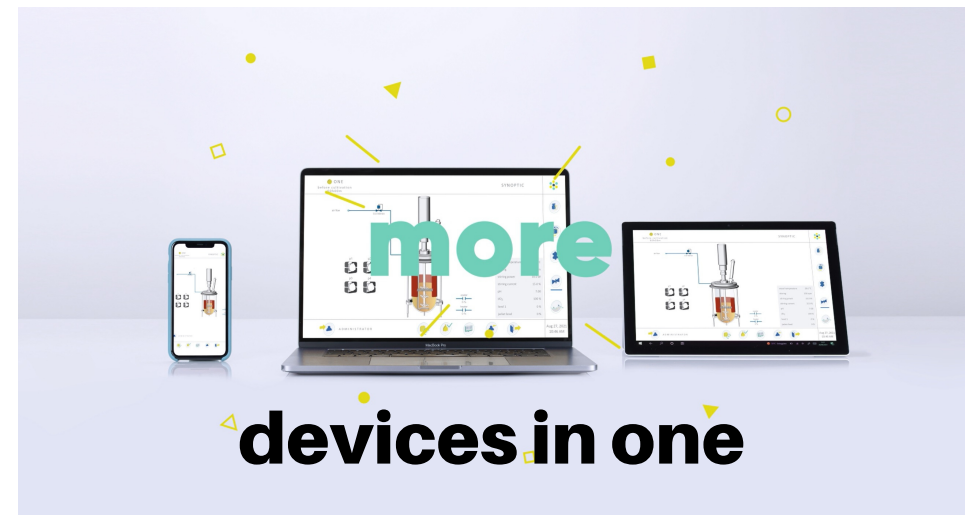
## Calibration

- up to three-point calibration
- simultaneous calibration values for parallel work



## Trends

- custom acquisition time
- up to 6 values simultaneously display
- automatic graph comparison



<b>Vessel</b>	
Solaris Code	One 2.0
Production Code	onest2.0
Total Volume (L)	2.00
Ratio D/H	1:3.0
Min. Working Volume (L)	0,5
Max. Working Volume (L)	1,5
Max. temperature	70 °C
Operating pressure	< 0.5 bar(g)
Headplate ports	n.9: agitation group, gas sparger, gas overlay, gas out/condenser, sampling/harvest, temperature, multifeed, sensors DN12
Design	Borosilicate glass vessel (single wall)
Materials	Borosilicate Glass and AISI 316 L

**Sensors length (mm)**

pH	325
dO <sub>2</sub>	325

**Dimensions for autoclave (with Condenser)**

Height (mm)	610
Diameter (mm)	275

**Stirring**

Drive	Brushless Motor
Speed (rpm)	1-1900
Impellers	Select from: Rushtons impellers, Marine impellers, Pitched blade

**Thermoregulation**

Type	Cooling finger and heating blanket
Control	PID Control - Accuracy 0,1 °C

**Gas Control & Gas Mixing**

Gas Control (Air)	n.1 TMFC for Air
Sparger type	Select from: Toro type (ring), sintered microbubbling - both provided with 0,22 µm sintered filter
Gas Out	n. 1 Condenser + 0,22 µm sinterized filter

**Peristaltic Pumps**

Type	up to n. 4 Watson Marlow type 114 FD/DV fixed speed, max. 60 rpm, volumetric flow 0,5-51 ml/min, function assignable from software
------	--

**Controller**

Master Control Module	35 x35 x 37 cm
Leonardo 3.2 software	Licence

**Temperature**

Sensor	PT100
Accuracy	0,1 °C
Control system	Measuring resident in Leonardo 3.2 software
Control range	0 - 150 °C

**pH**

Sensor	Digital sensor, Combination electrode
Sensitivity	57 to 59 mV/pH
Control system	Measuring resident in Leonardo 3.2 software
Control range	0 - 14 °C
Operation temperature	0 - 130 °C
Pressure range	0 - 6 bar

**dO<sub>2</sub>**

Sensor	Digital Optical sensor
Accuracy	1 ±0.05%-vol, 21±0.2%-vol, 50±0.5%-vol
Control system	Measuring resident in Leonardo 3.2 software
Control range	0 - 300% air saturation
Operation temperature	up to 130 °C
Pressure range	0 - 12 bar