#### VERTICAL-WHEEL® BIOREACTORS



## **Benefits of PBS Bioreactors**

#### **Superior Mixing Performance**

Gentle yet complete particle suspension with minimal shear forces in a homogeneous mixing environment.

#### **True Scalability**

Similar hydrodynamic conditions can be achieved across all bioreactor volumes, from benchtop to clinical and commercial scale.

#### **Embedded Controller**

Intuitive touchscreen interface allows for customizable, secure, and remote access control and alarm reporting.

#### **Certified Plastic Components**

Product contact materials certified to be animal-derived component free and to meet the requirements for USP Class VI Testing for Plastics <88> and/or ISO 10993, with complete material lot traceability.

### **Qualified For Clinical Use**

Materials and software tested and certified to meet safety and regulatory requirements for clinical phases, including first-in-human studies.



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# Next Generation Single-Use Bioreactors with Revolutionary Vertical-Wheel® Technology



Vertical-Wheel impeller is fully contained within U-shaped, single-use vessel and rotated by magnetic coupling

- Optimal for culturing human cell therapy products such as MSCs or primary cells grown on microcarriers, or PSCs grown as cell aggregates
- Minimal shear forces benefit cells grown on the surface of suspended microcarriers and eliminate need for shear protectants
- Homogeneous fluid dynamic conditions result in uniformly spherical aggregates, with inverse correlation between diameter and agitation rate
- Process conditions and results can be recreated across all volumetric scales, enabling truly scalable manufacturing of cell therapy products

Technical Highlights	
FEATURES	PBS 3 MAG
General	
Size:	
• Width	15 in (38 cm)
• Depth	18.5 in (48 cm)
• Height	26.5 in (67 cm)
Weight	80 lb (36 kg)
Agitation mechanism	Driven by magnetic coupling
Agitation control range	5 – 50 RPM (±1 RPM)
Working volume range	1.8 – 3.0 L
Gassing mode	Headspace overlay with an optional
-	microporous sparger
Installation type	Benchtop
Electrical	120V or 240V, 50-60 Hz
Peristaltic Pumps	1200 01 2400, 50 00 112
· · · · · · · · · · · · · · · · · · ·	Fixed anonal sumi diservite set
Media addition and harvest	Fixed-speed, uni-directional
Addition A (base, feed media, anti-foam)	Variable-speed, uni-directional
Addition B (base, feed media, anti-foam)	Variable-speed, uni-directional
Sampling	Fixed-speed, bi-directional
Controls	
Control interface	Fully-integrated touchscreen control
	with network connectivity capability
Control hardware/software	Industrial embedded real-time control
Data communication	Built-in data historian, remote control panel accessible over ethernet
Process Controls	
Gas control	4 mass flow controllers for air, $N_2$ , $O_2$ , $CO_2$
Gas flow rate range (accuracy)	• Air MFC: up to 500 mL/min (±5% of reading)
	<ul> <li>N<sub>2</sub> MFC: up to 500 mL/min (±5% of reading)</li> </ul>
	• $CO_2$ MFC: up to 100 mL/min (±5% of reading)
	• O <sub>2</sub> MFC: up to 500 mL/min (±5% of reading)
Temperature control range (accuracy)	5°C above ambient to 40°C (±0.2°C)
Dissolved oxygen control	2-sided PID control with N <sub>2</sub> and O <sub>2</sub> , or manual control
pH control	2-sided PID control with CO <sub>2</sub> and base addition pump, or manual contro
Exhaust system	Condenser trap, 0.2 micron exhaust filter, filter oven
Safety interlocks	Agitation with heater
,	Level with pumps and heater
Sensor Types	
Agitation	Hall effect (magnetic sensing)
Temperature	Class A platinum RTD
Dissolved oxygen	Polarographic (user-added) or fluorimetric (single-use)
pH	Electrochemical (user-added) of hubilinetic (single-use)
Level	Load cell
	Load Cen
Single-Use Vessel	Interaction and the band and the second
Vessel construction	Injection-molded polycarbonate vessel
Gamma radiation exposure	25-40 kGy
Liquid handling lines	Silicone/C-flex
Gassing lines	Silicone
Product contact materials	Meet requirements for USP Class VI Testing for
	Plastics <88> and/or ISO 10993
Configuration of tubing and filters	Customizable in addition to the standard configuration