

# I SERIES - BOTTOM FOLD

WRAPPING MACHINE FOR PRESSED SOUP CUBE



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Foil feeding



Automatic reel splicing



Foil cutting

## A FULL RANGE OF SOLUTIONS FOR BOTTOM FOLD WRAPPING TECHNOLOGIES

The I Series bottom fold wrapping machines is designed to package pressed soup cubes at a low humidity and strenght.

This machine series stands out for a fully mechanical execution that can grant long lasting reliability and easy maintenance operations.

The wide range of pressed soup cubes wrapping solutions are able to satisfy all customer's requirements:

I6 and I6V models are suitable for cubes and tablets and can wrap up to 800 ppm.

IDP and IDPS machines are suitable for customers who prefer running at a lower speed up to 600 ppm.



# SOUP CUBE



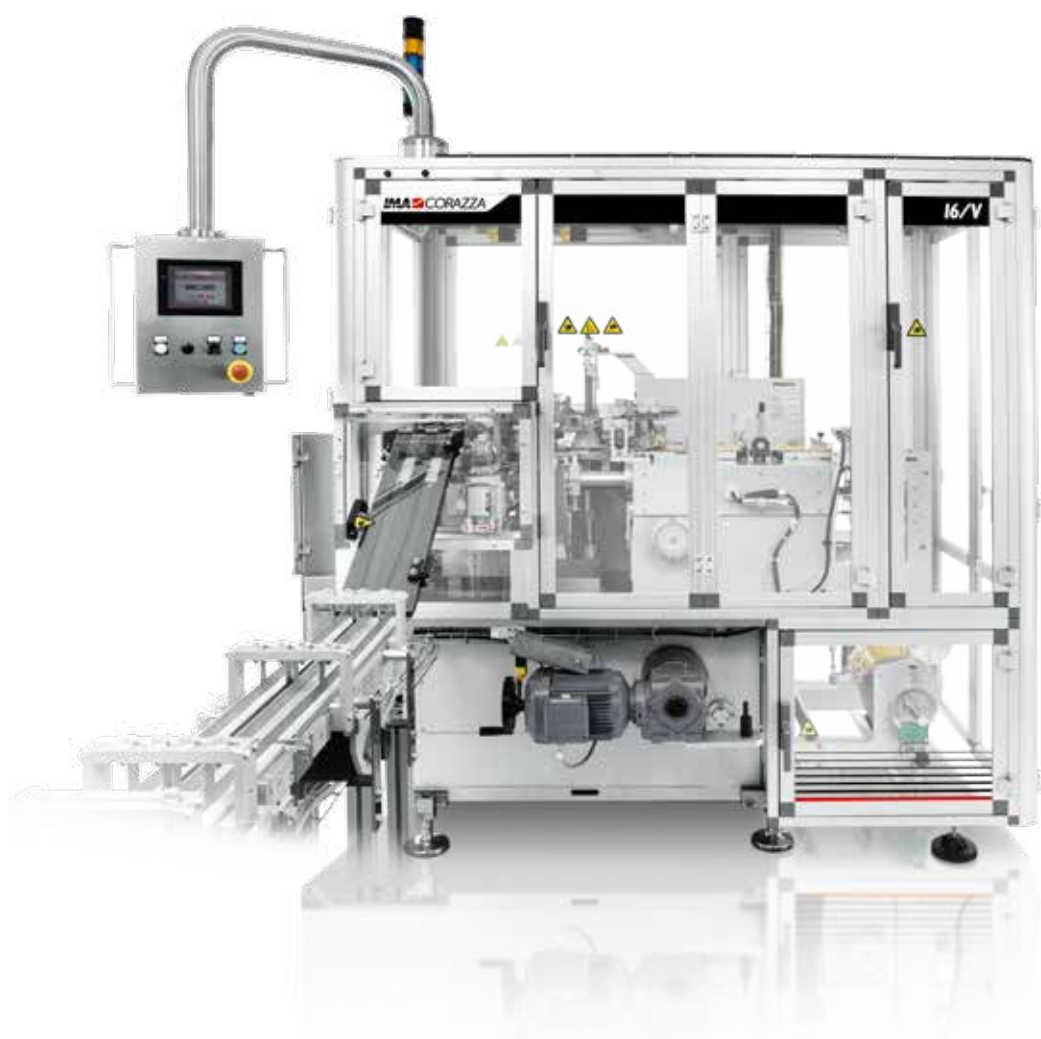
Folding unit



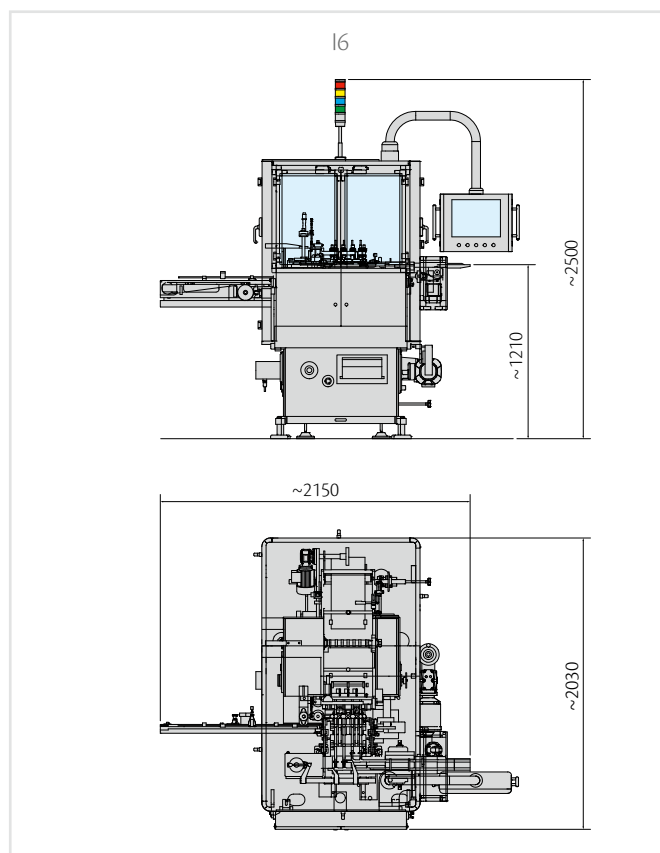
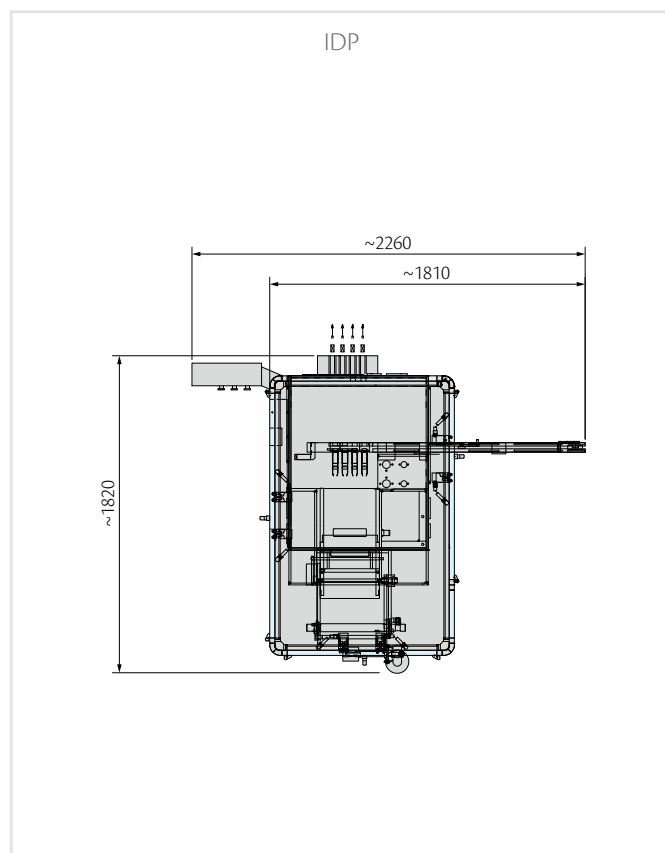
Wrapping unit



Sealing unit



# TECHNICAL DATA



	IDP	IDP/S	I6/V	I6	I6/V2
Production capacity	Up to 550 portions/min.	Up to 500 portions/min.	Up to 800 portions/min.	Up to 800 portions/min.	Up to 700 portions/min.
Full load current	3P x 400 Volt - 50Hz - 10 Amp	3P x 400 Volt - 50Hz - 10 Amp	3P x 400 Volt - 50Hz - 12 Amp	3P x 400 Volt - 50Hz - 10 Amp	3P x 400 Volt - 50Hz - 12 Amp
Compressed air consumption	120 NI/min. (min. op. pressure 6 bar)	120 NI/min. (min. op. pressure 6 bar)	150 NI/min. (min. op. pressure 6 bar)	150 NI/min. (min. op. pressure 6 bar)	150 NI/min. (min. op. pressure 6 bar)
Weight	2000 Kg approx.	2000 Kg approx.	1,500 Kg approx.	1,500 Kg approx.	1,500 Kg approx.
Shape	Tablet	Cube	Tablet	Cube	Double Cube

Portion dimensions 	A (min ÷ max)				
	13 ÷ 36	15 max.	13 ÷ 36	15 max.	28 max.
	B (min ÷ max)				
	13 ÷ 24	15 max.	13 ÷ 24	15 max.	14 max.
	C (min ÷ max)				
	8 ÷ 12	15 max.	8 ÷ 12	15 max.	14 max.
	Weight (min ÷ max)				
	8 g ÷ 12 g	4 g ÷ 5 g	8 g ÷ 12 g	4 g ÷ 5 g	2x4 g

Other sizes available upon request.

