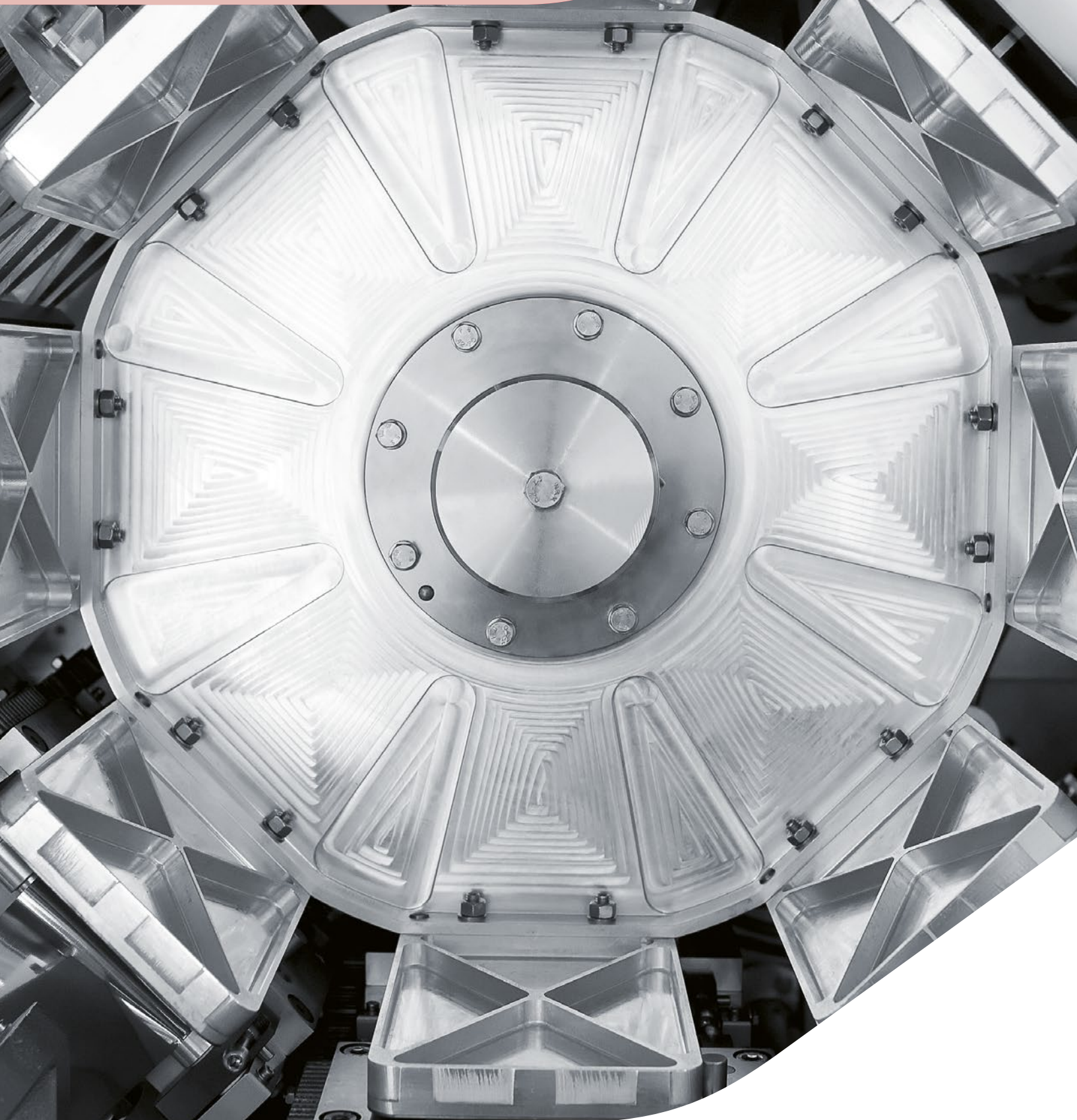


# FF4 SERIES

DOSING AND WRAPPING MACHINE FOR CHEESE



# FF4 SERIES DOSING AND WRAPPING MACHINE FOR CHEESE



Tear tape and forming area



Shell forming



Dosing unit

## FLEXIBLE, ACCURATE, EFFICIENT

The FF4 machine series implements the latest dedicated technologies for the packing of processed, cream or fresh cheese, in triangular, square or rectangular portions. Space-saving footprint with a modular design for maximum flexibility and efficiency.

Accurate hot and cold filling and flexible format capabilities are the key benefits of this space-efficient equipment ensuring a production capacity up to 600 ppm. The dosing unit can be cleaned with automatic CIP.

The FF4 can also be executed in a multi-flavor configuration.







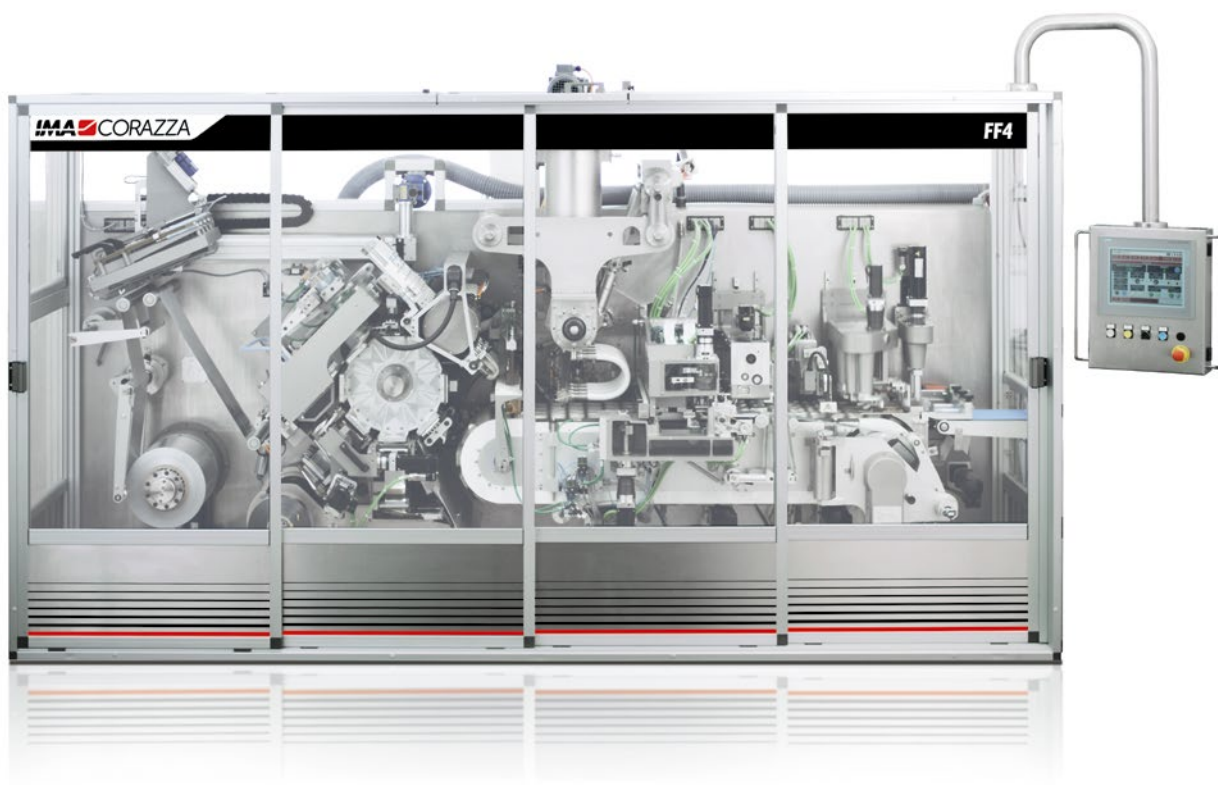
Lid application



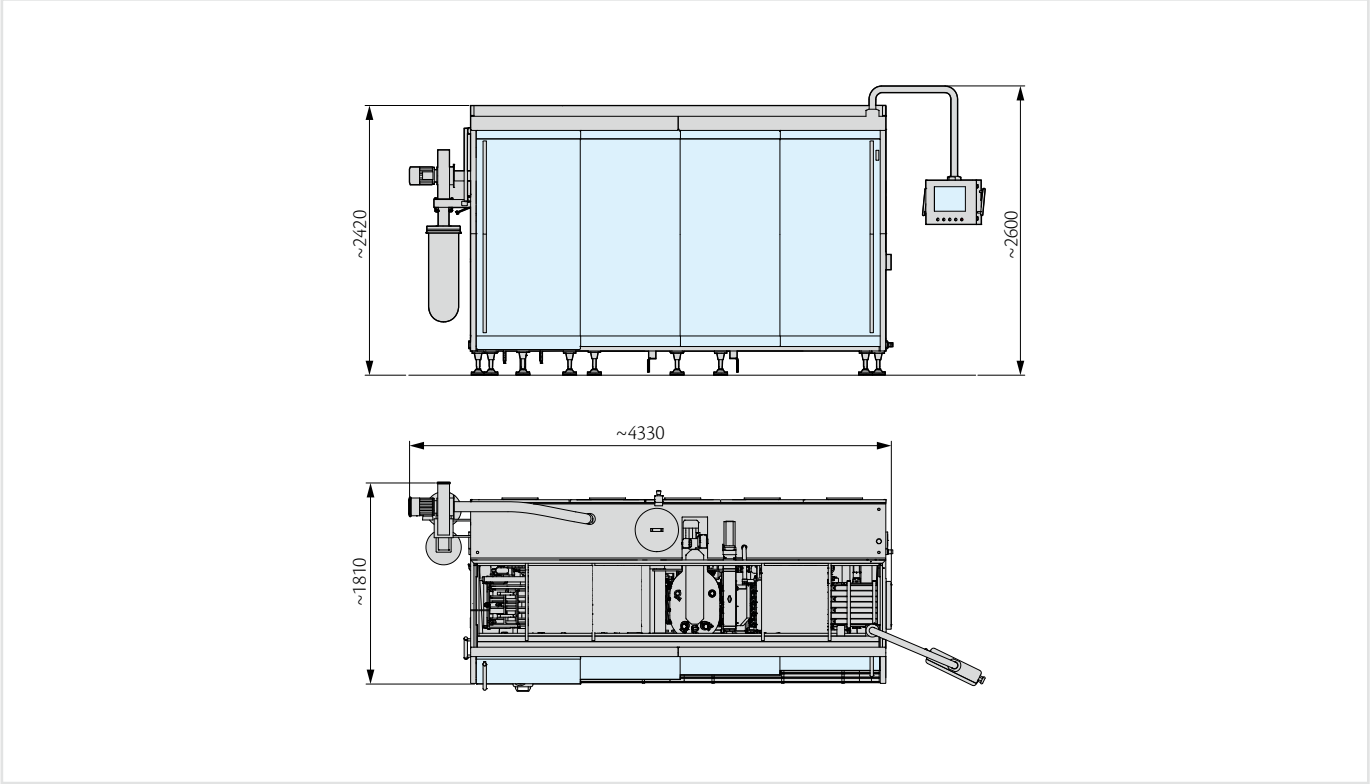
Folding unit



Grouping unit



TECHNICAL DATA



May 2024 - FED99IFF4SEN

	FF4	FF4R
Production capacity	Up to 600 portions/min.	
Full load current	3P x 400 Volt – 50 Hz – 12 Amp	
Compressed air consumption	180 NI/min. (min. op. pressure 6 bar)	
Vacuum	25 m³/h (op. vacuum 600 ± 50 mm Hg)	
Weight	5,600 Kg approx.	

Shape	Triangular 6/6	Triangular 8/8	Triangular 12/12	Square	Rectangular
<div>Box dimensions</div>	A (min ÷ max)				
	54,5 max.	54,5 max.	54,5 max.	25 ÷ 45	25 ÷ 60
	B (min ÷ max)				
	-	-	-	-	25 ÷ 55
	C (min ÷ max)				
	26 max.	26 max.	26 max.	8 ÷ 26	8 ÷ 26
Weight (min ÷ max)					
	10 g ÷ 34 g	10 g ÷ 32 g	10 g ÷ 23 g	10 g ÷ 40 g	10 g ÷ 40 g

IMA S.p.A. reserves the right to make any changes to the described machine characteristics.

