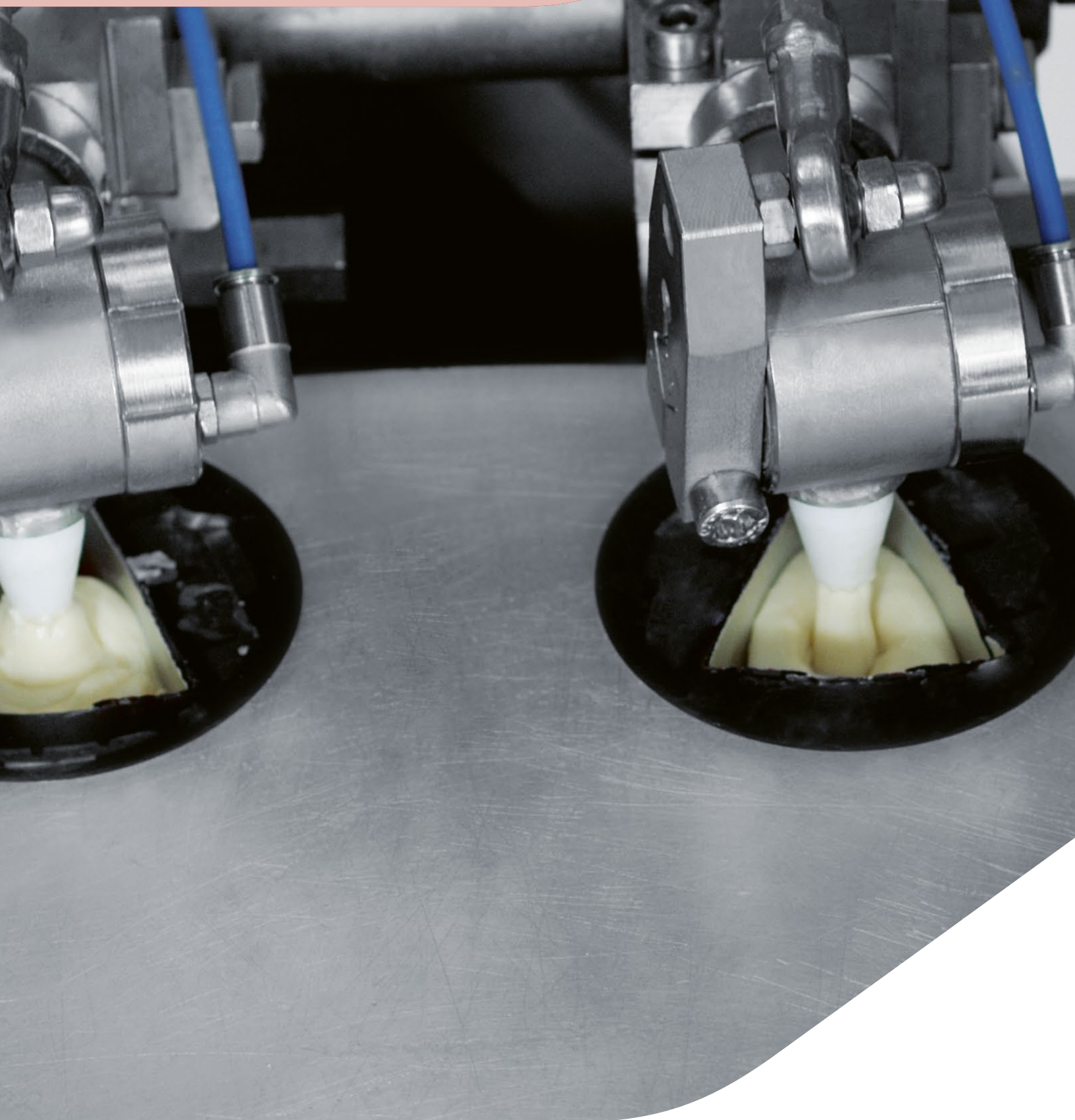
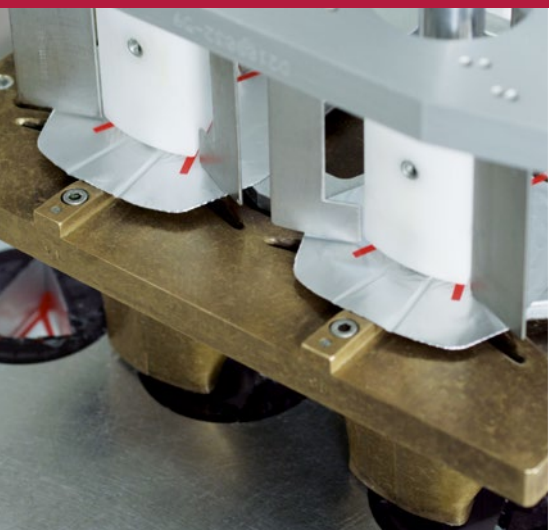


FF220 SERIES

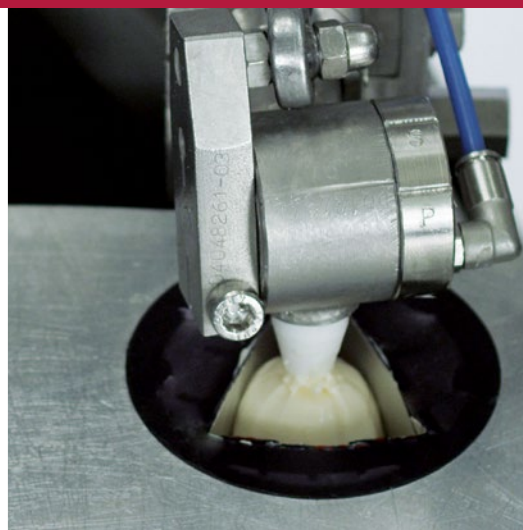
DOSING AND WRAPPING MACHINE FOR CHEESE



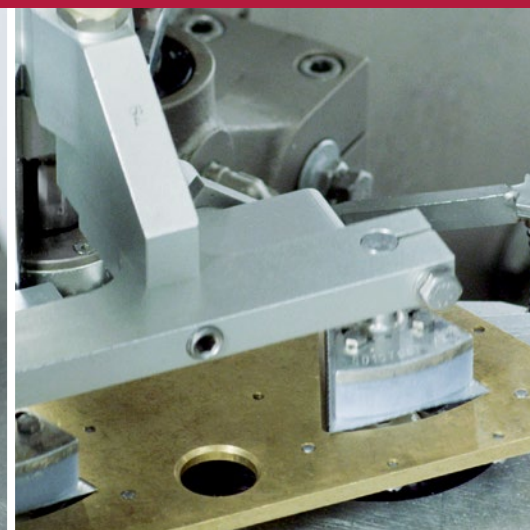
FF220 SERIES DOSING AND WRAPPING MACHINE FOR CHEESE



Shell forming



Dosing unit



Lid application

HIGH-PERFORMANCE, LIFETIME EXCELLENCE

The FF220 series of double-head dosing and wrapping machines are designed to handle portions of fresh, cream and processed cheese. Thanks to extremely smooth operating movements, equipment requires negligible maintenance throughout its long lifecycle.

Available in a variety of versions, the FF220 handles rectangular, square and triangular portions. Streamlined kinetic and mechanical movements are implemented to achieve an impressive production capacity from 200 up to 240 ppm.

The FF220 series can be available in different configurations that can satisfy any customer's requirements.

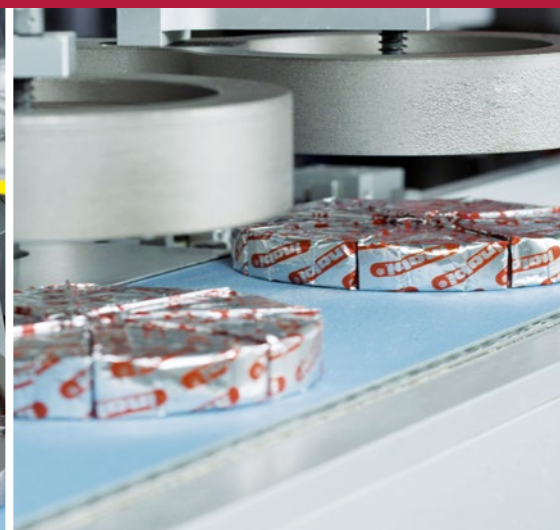




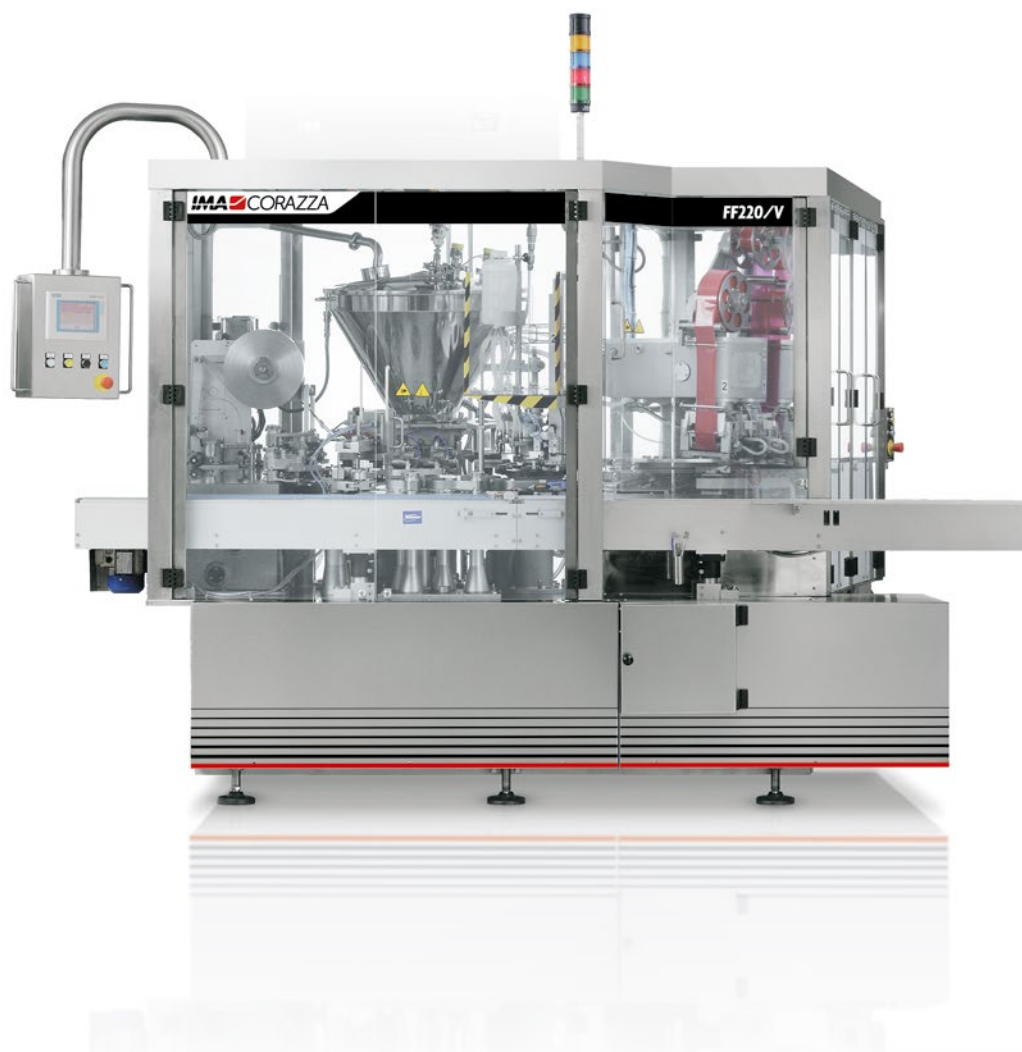
Folding unit



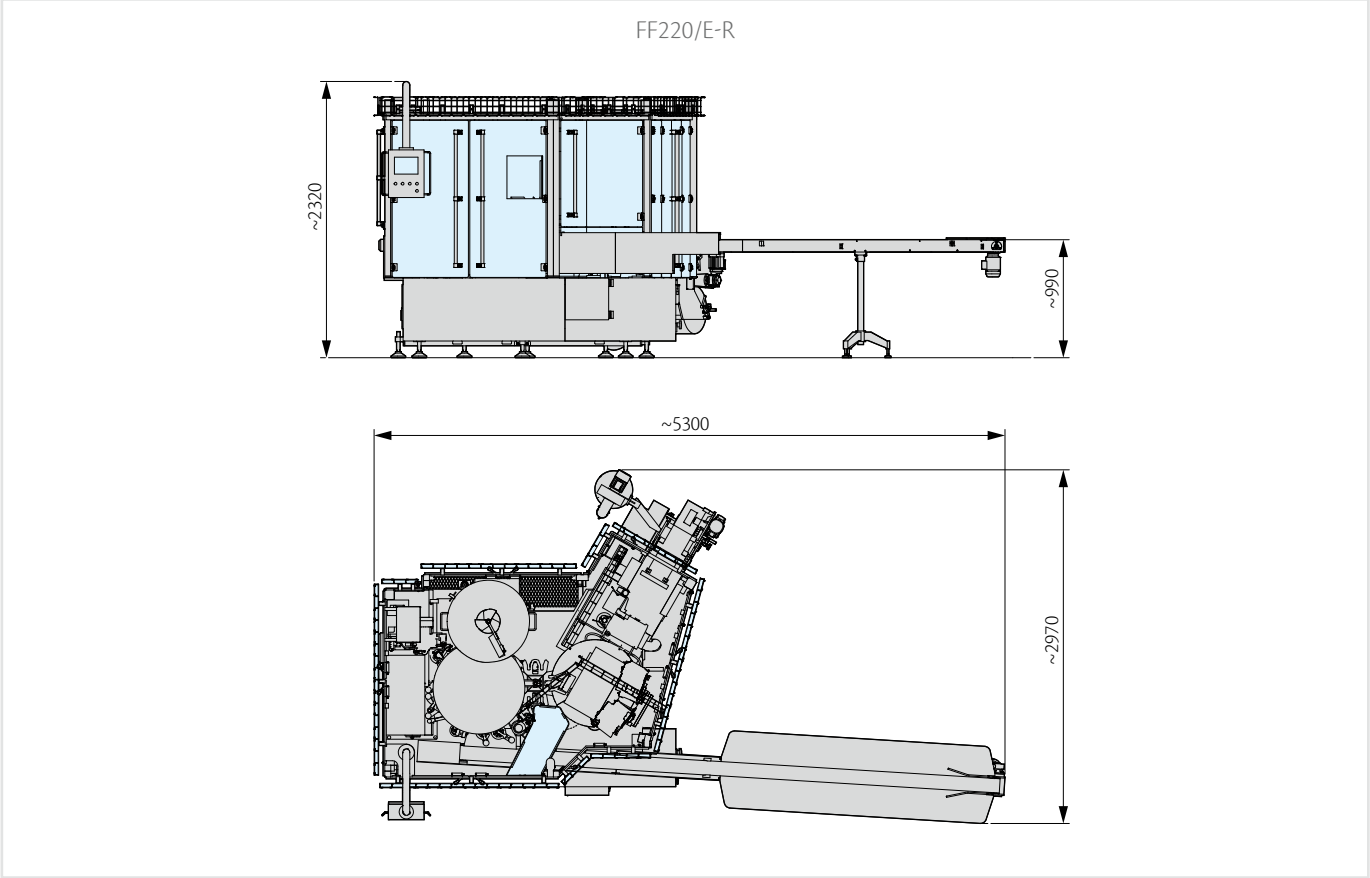
Grouping unit



Product outfeed



TECHNICAL DATA



May 2024 - FED991FF220SEN

	FF220/E - FF220/V	FF220/E-R - FF220/V-R
Production capacity	Up to 200-240 portions/min.	Up to 200-240 portions/min
Full load current	3P x 400 Volt – 50 Hz – 11 Amp	3P x 400 V – 50 Hz – 11 Amp
Compressed air consumption	80 NI/min. (min. op. pressure 6 bar)	80 NI/min. (min. op. pressure 6 bar)
Vacuum	60 m³/h (op. vacuum 600 ± 50 mm Hg)	60 m³/h (op. vacuum 600 ± 50 mm Hg)
Weight	4,500 Kg approx.	4,500 Kg approx.

Shape	Triangular 6/6	Triangular 8/8	Triangular 12/12	Square	Rectangular
<p>Box dimensions</p>	A (min ÷ max)				
	54,5 max.	54,5 max.	54,5 max.	25 ÷ 45	25 ÷ 60
	B (min ÷ max)				
	-	-	-	-	25 ÷ 55
	C (min ÷ max)				
	26 max.	26 max.	26 max.	8 ÷ 26	8 ÷ 26
	Weight (min ÷ max)				
	10 g ÷ 34 g	10 g ÷ 32 g	10 g ÷ 23 g	10 g ÷ 40 g	10 g ÷ 40 g

IMA S.p.A. reserves the right to make any changes to the described machine characteristics.

