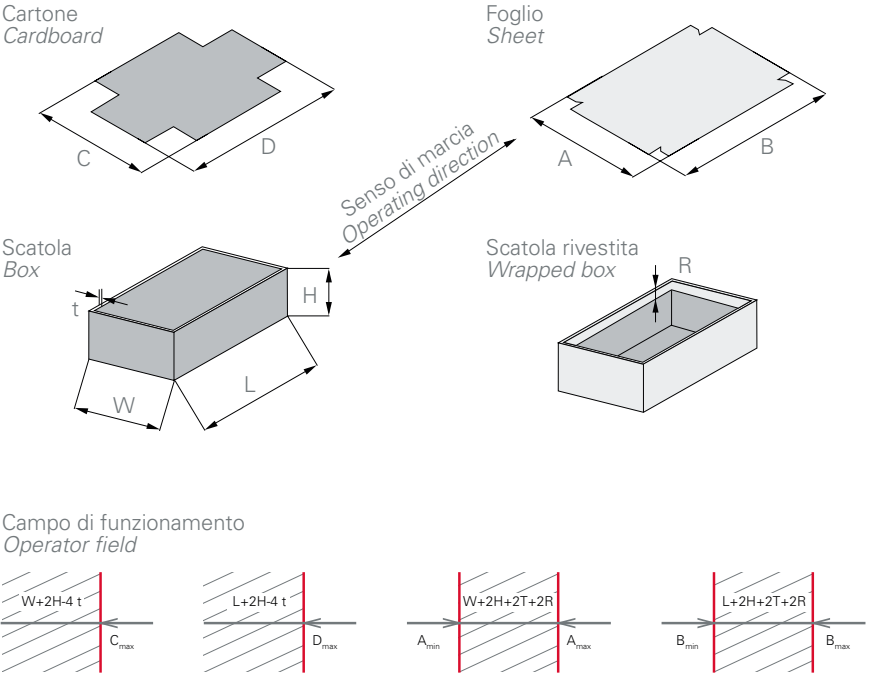
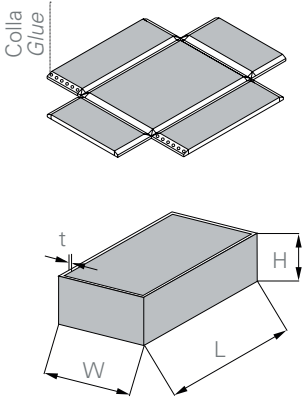


SVILUPPO CARTA
SPALMABILE E CARTONE
PAPERWRAP AND CARDBOARD SIZE

Nel rispetto dei limiti indicati tra le caratteristiche tecniche, il prodotto è realizzabile se sono contemporaneamente verificate le condizioni sottostanti:
In the complete respect of limits indicated in the technical specifications, the product is well done only when the following conditions are satisfied:



KIT HOT MELT SU CARTONE
FRESATO
HOT-MELT FOR "V" MILLED BOARD



Recommended speed: 800 - 1 200 box/h

Recommended glue values:

Type of adhesive	Hotmelt
Color	Transparent
Viscosity at 170°C	1400 - 1800 mPas
Softening Point	125°C ± 5°C
Open time	Very short

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86 PRODUCTION PLANTS in 141 OPERATING UNITS
36 COUNTRIES
8,000+ EMPLOYEES
21 COMPANIES with HEADQUARTERS in 8 COUNTRIES

COESIA GLOBAL PRESENCE

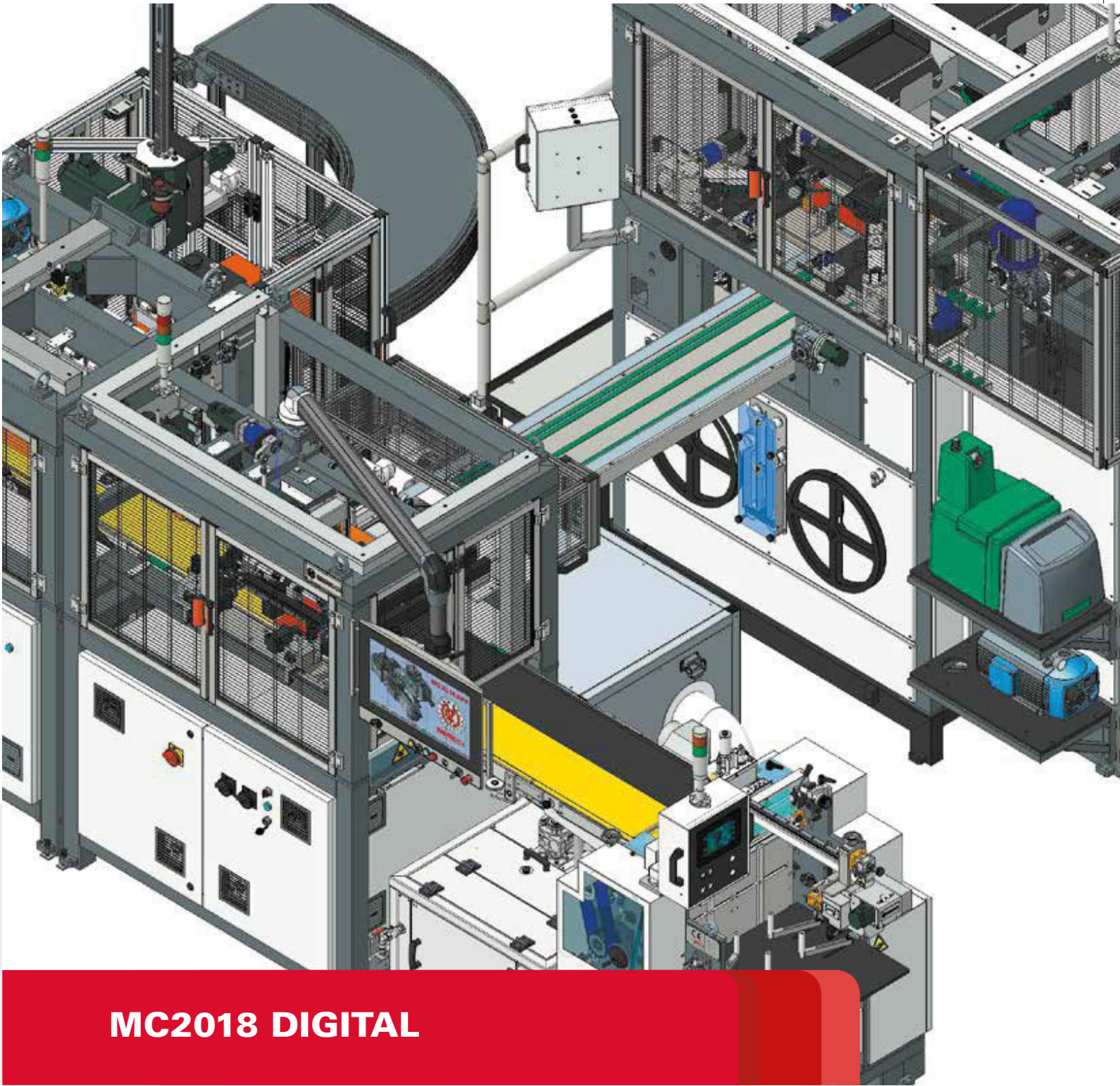
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- Advanced automated machinery and packaging materials
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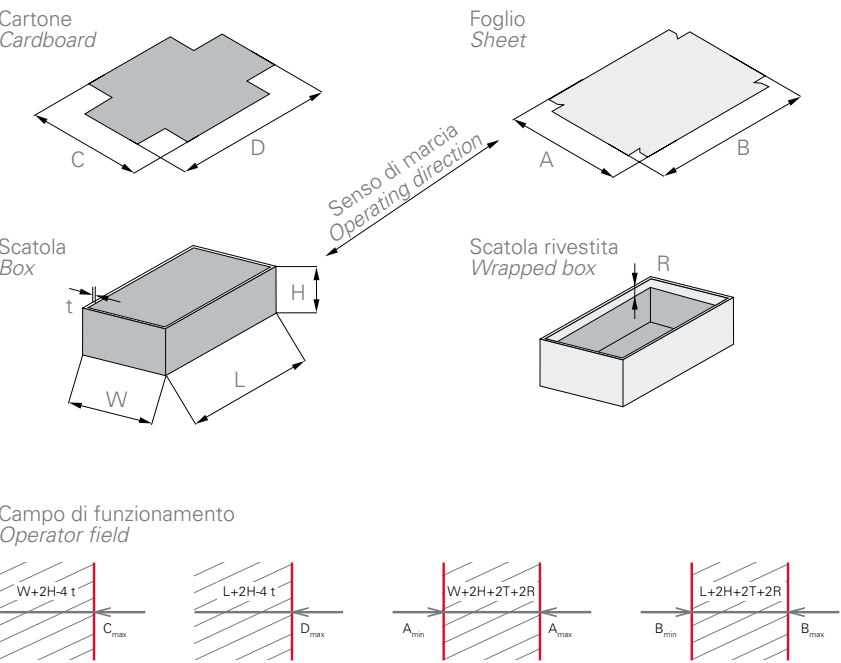
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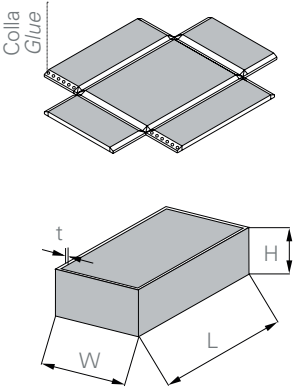
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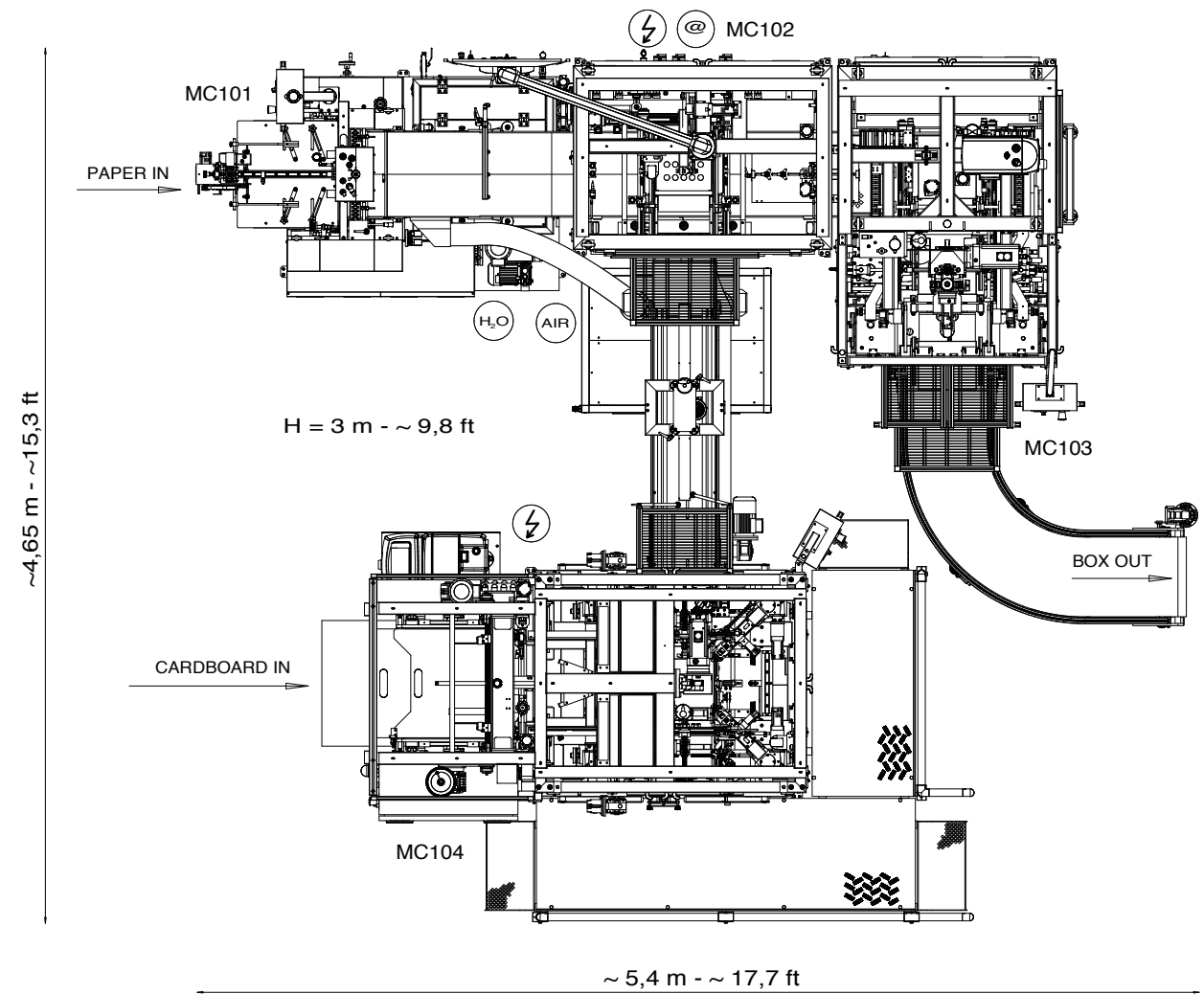
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CARATTERISTICHE TECNICHE
TECHNICAL DATA

		SI International System of Units		IMPERIAL SYSTEM	
		min	max	min	max
Sviluppo carta spalmabile <i>Paper wrap size</i>	A	105 mm / 83 mm ⁽⁵⁾	440 mm	4 17/128" / 3 17/64" ⁽⁵⁾	17 25/64"
	B	105 mm / 83 mm ⁽⁵⁾	500 mm	4 17/128" / 3 17/64" ⁽⁵⁾	19 11/16"
Sviluppo cartone <i>Cardboard size</i>	C	90 mm / 63 mm ⁽⁵⁾	430 mm	3 35/64" / 2 61/128" ⁽⁵⁾	16 59/64"
	D	90 mm / 63 mm ⁽⁵⁾	480 mm	3 35/64" / 2 61/128" ⁽⁵⁾	18 57/64"
Formato scatola non rivestita <i>Box size</i>	L	38 mm ⁽³⁾	310 mm ⁽¹⁾	1 1/2"	12 13/64"
	W	28 mm ⁽³⁾	260 mm ⁽¹⁾	1 7/64"	10 15/64"
	H _{min}	12 mm / 8 mm ⁽⁵⁾		15/32" / 5/16 ⁽⁵⁾	
	H _{max} (cross and T paper)		120 mm		4 93/128"
	H _{max} (only T paper)		180 mm ^{(1) (4)}		7 3/32"
Rimbocco <i>Turn in depth</i>	R	7 mm	27 mm	9/32"	1 1/16"
Rimbocco profondo ⁽²⁾ <i>Deep turn-in⁽²⁾</i>	R	28 mm	85 mm	1 13/128"	3 11/32"
Grammatura carta spalmabile <i>Paper wrap thickness</i>		80 g/m ²	250 g/m2	0.23 point	0.71 point
Spessore massimo cartone <i>Cardboard blank thickness</i>	t		3 mm		1/8"
Velocità di produzione fino a <i>Speed up to</i>		45 cicli/min		45 cycles/min	
Precisione puntatura <i>Spotting accuracy</i>		± 0.15 mm		± 5.9 mils	
Altezza pila carta <i>Paper pile height</i>		300 mm		11 3/4"	
Altezza pila cartone <i>Cardboard pile height</i>		1300 mm		51 3/16"	
Potenza elettrica installata <i>Electrical power</i>		42 kW		56.3 hp	
Capacità vaschetta colla <i>Glue tank capacity</i>		35 l		7,69 gal _{UK} / 9,25 gal _{US}	
Consumo max. aria (5 atm) <i>Max. air consumption (5 atm)</i>		200 l/min		44 gal _{UK} /min 52,83 gal _{US} /min 7,063 ft ³ /min	
Peso macchina <i>Net weight</i>		~5000 kg		~11023 lb	

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⁽¹⁾ Queste misure si intendono esterne. / *These measures are external.*
⁽²⁾ La velocità di produzione della linea in questo caso varia, all'aumentare delle fasi la velocità diminuisce. Limiti scatola producibile con kit rimbocco profondo vedi specifica dedicata. / *The production speed of the line in this case varies, when the phases increase the speed reduces. Limits of box realisable with deep turn-in kit, see dedicated specification.*
⁽³⁾ Queste misure si intendono interne. / *These measures are internal.*
⁽⁴⁾ Per scatole con altezza 120 mm ≤ H ≤ 180 mm, si deve utilizzare un cartone per "scatola a T" e richiedere ad Emmeci le specifiche per la "scatola a T" / *For boxes with height 4 93/128" ≤ H ≤ 7 3/32", you have to use a "T shaped" cardboard and you have to ask Emmeci the "T box" technical specification.*
⁽⁵⁾ Utilizzando Kit Formato Minimo. / *By using Minimum Size Kit.*